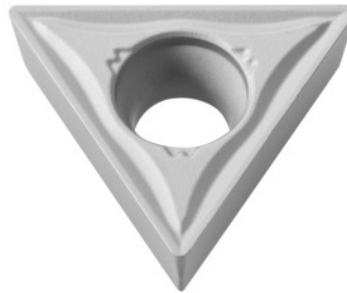




## Indexable insert for turning TCMT 16T308, for medium machining, Grade: HBT020



### Order data

Order number	261019 HBT020
GTIN	4062406257552
Item class	22D

### Technical description

Coating	TiCN
Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.12 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Number of changes/inserts	3
Grade	HBT020
Tool material	Carbide
Cutting speed $v_c$ main application	100 - 280 m/min
Main application	P
Chip breaker	PM

ISO code indexable insert	TCMT 16T308
Type of product	Indexable insert for turning